

December-17-13 9:07:43 AM

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| | | | | |
|-----------------|--|------|------------------|----|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | DAS 6 9-89 | 2x |
| *120* | | | 14/1/13 | |
| QC | Memo | 0.00 | | |
| Quality Control | Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly. | | | |

Work Order ID 110080

December-17-13 9:07:43 AM

110080

Page 2

Item ID: D350-740-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Aircraft Disabling Device

Start Date: 12/17/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

PACKAGING RESOURCE #1

Identify and pack for shipping as

per PPP D350-740-011 Location: 125 PPP

Rev: 12420A Record Key Numbers For The Following: D3371-041

D3372-041 C420A

2 14-01-13

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14-01-14

14-01-14

Picklist Print

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December-17-13 11:02:15 AM

Work Order ID: 110080

110080

Parent Item: D350-740-011

D350-740-011

Parent Item Name: Aircraft Disabling Device

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|--------------------|--|--------------|----|--|--|-----|------|--------|-----------|---|--|-------------------|----------|
| D3372-041 | | Manufactured | No | | | 110 | Each | 4.0000 | 1 | 2 | | | |
| *D3372-041* | | | | | | | | | ** | | | DAS 28 9-89 | 14-01-10 |
| Collective Lock | | | | | | | | | | | | | |

DAS
6
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST491 | 4 | |
| 105705 | 3 | |
| 107952 | 1 | |

DAS
31
9-89

| | | | | | | | | | | | | | |
|-----------------------|--|--------------|----|--|--|-----|------|--------|-----------|---|--|-------------------|--|
| D3371-041 | | Manufactured | No | | | 120 | Each | 3.0000 | 1 | 2 | | | |
| *D3371-041* | | | | | | | | | ** | | | DAS 28 9-89 | |
| Tail Rotor Pedal Lock | | | | | | | | | | | | | |

DAS
6
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST490A | 3 | |
| 87179 | 3 | |

DAS
31
9-89

Work Order ID 110080

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110080

Page

Item ID: D350-740-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Aircraft Disabling Device

Stop ***NS2***

Start Date: 12/17/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: 13-12-19

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| N/A | Rev N/A | | | | | | | | |
| 100 | DOCUMENT CONTROL | 0.00 | | | | | | | |
| *100* | | | | | | | | | |
| DC | Memo <u>M.L.V.</u> | 0.00 | | | | | | | |
| Document Control | Photocopy bluefile and create labels per PPP D350-740-011 CHG002 | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly. | | | | | | | | |

MCS 14-01-13

2

2x 28 14-01-10